

Date: Tuesday, 03/02/2009 3:26:58 PM  
 User: Linda Lacelle

*HAI ONLY*  
**Process Sheet**

Customer : CC-DAR01 Dart Aerospace Ltd. Drawing Name : HAI  
 Job Number : 45482  
 Estimate Number : 10804  
 P.O. Number :  
 This Issue : 03/02/2009 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : MACHINED PARTS  
 Previous Run : 00015  
 Part Number : D38731  
 Drawing Number : HAI  
 Project Number :  
 Drawing Revision :  
 Material :  
 Due Date : 06/02/2009 Qty: 14 Um: Each  
 Written By : *[Signature]*  
 Checked & Approved By : *[Signature]*  
 Comment :

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	HARDINGE	HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
 MAKE PER DRWG D3873 REV.A

*09/02/04*

*14 pcs*

2.0	M303R0750	303 Round Bar 0.750
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Comment: Qty.: 1.0000 f(s)/Unit Total: 14.0000 f(s)  
 303 Round Bar 0.750

*09/02/04*

*14 pcs*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP  
 FOR HAI ONLY

*N/A*

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*NOT FOR SALE  
 HAI ONLY*

Job Completion



*00600*

*U 09-02-04*

8

7

6

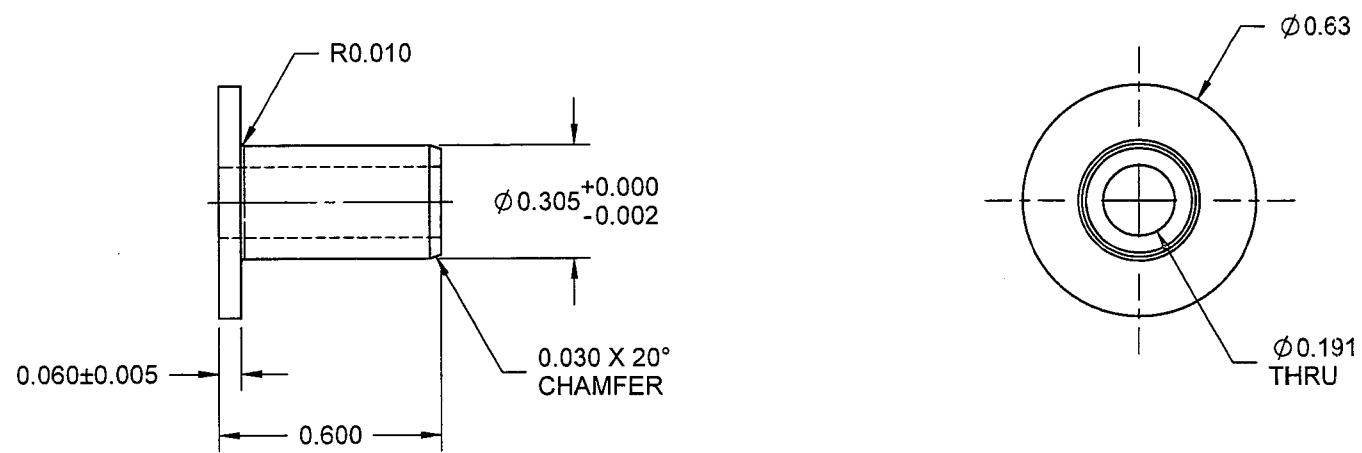
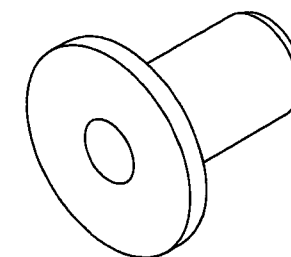
5

4

3

2

1

**D3873-1 BUSHING****NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

**PRELIMINARY ISSUE**  
206.06.03

A	NEW ISSUE	MB	09.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	JB	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	JB		
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.	AT	D3873	SHEET 1 OF 1
APPROVED	WJ	TITLE	SCALE
DE APPR.	WJ	BUSHING	NTS
DATE	09.01.07	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	